

## JICHUAN TRUCUT 250

A PREMIUM SULPHURIZED CUTTING OIL FOR HONING

### PRODUCT DESCRIPTION:

JICHUAN TRUCUT 250 is a low viscosity oil manufactured from selected base stocks with a special additive concentrate containing sulfurized fat and other agents necessary to meet the critical requirements of honing and lapping operations. This product is designed to produce close tolerances and keep stone open and free of metals.

### TYPICAL USES:

- Honing and lapping oil for all types of ferrous and ferrous alloys from easy machinability to difficult machinability.
- NOT RECOMMENDED for honing non-ferrous metals such as copper, bronze, or aluminum.

### FEATURES:

- Provides long stone life.
- Prevents stone from clogging.
- Anti-mist to prevent oil fogging.
- Rapid cooling properties.

### TYPICAL INSPECTIONS

GRAVITY, °API	24.6
FLASHPOINT, °F.	325
COLOR, D-1500	D8
VISCOSITY:	
SUS@100°F	90
cSt@40°C.	16.8
ACTIVESULFUR, WT. %	3.2
FATTYOILS, WT. %	18.0

VALUES SHOWN HERE ARE TYPICAL AND MAY VARY